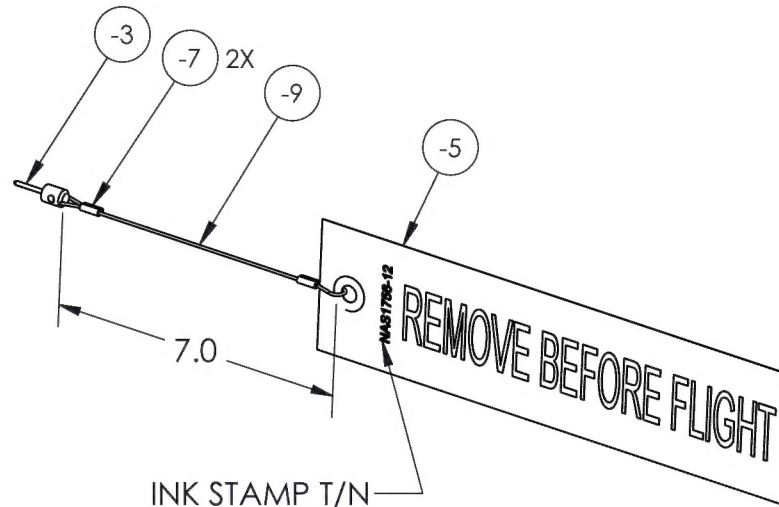


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/29/2015	RJC	JAG
2	15-0343	DELETED -1 ASSEMBLY QTY WAS 3 IS 1.	10/29/2015	DPD	JAG



INK STAMP T/N

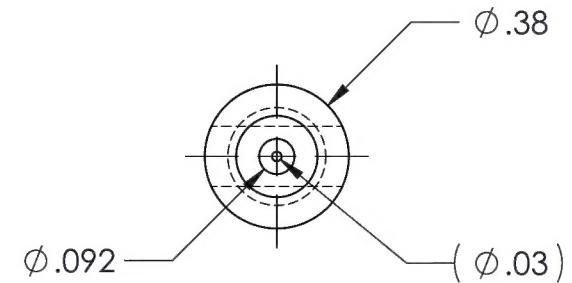
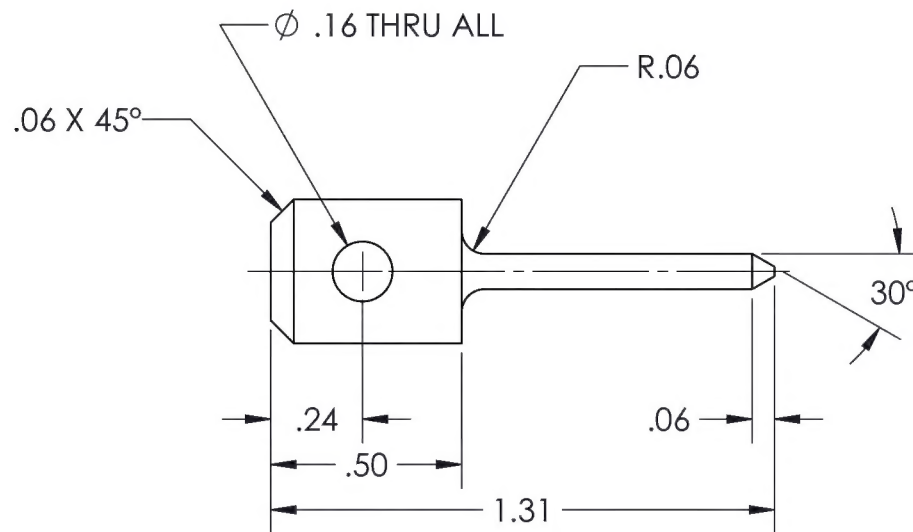
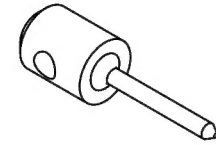
NOTE:
REPLACES BELL 427-201-001-149.

DART AEROSPACE	
TITLE CENTERING RIGGING TOOL	
DWG NO. RBT400356	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>J Gilbert</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:4	USED ON MODEL BELL 429
DATE 10/2/2015	SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	PIN	4140 Q&T / 4142 Q&T		2
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 7 (CARR LANE #CL2C)	1
		B/O	-5	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

PIN

DART AEROSPACE	
TITLE CENTERING RIGGING PIN	
DWG NO. RBT400356-3	REV 2
MAT'L 4140 Q&T / 4142 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 35-40
.XX ± .01 ANGLES ± 5°	FINISH NICKEL PLATE
.X ± .1	SPEC .0004 - .0006
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 429
SCALE 2:1	DATE 9/29/2015
SHEET 2 OF 2	